GREEN HCT-3W Grooving wheel

Purpose: The HCT-3W grooving wheel is a replacement for the lead bullet grooving wheel in the HCT-3 too. It can also be installed instead of the HCT-1 cannelure wheel, in the HCT-1 tool, to convert it to a lead bulet grooving tool.

Installation: Remove the E-clip retainer from the crank shaft of the tool, and loosen the set screw in the existing wheel. Slide

the crank shaft out of the tool, and slide the new wheel onto the crank shaft. Align the crank shaft with the tool bearings, slide it back into position, replace the Eclip and secure the set screw in the new wheel against the flat area of the crank shaft. It is IMPORTANT that you align the set screw with this flat area, or the wheel will slip and mar the crank shaft.

The HCT-3W wheel is NOT designed to be used with jacketed, steel, brass, copper or any other kind of bullet except for soft lead bullets. Such use will damage the wheel, and void the warranty.

The .080-inch wide grooving surfaces are made to create either two grease grooves, or one grease groove and one crimping groove, in the soft lead bullet.



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