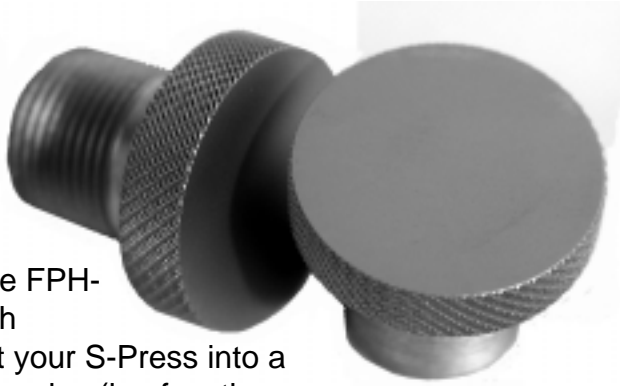




CSP-A Arbor Press Anvils

Converts the CSP-1 S-Press to a compound leverage arbor press.

Hardened flat-ground screw-in anvil faces with 5/8-24 threads fit into the CSP-1 press ram and the FPH-1-S floating punch holder, to convert your S-Press into a high power progressive (log function power curve) arbor press, for adjusting dovetail slot gun sights, pressing small bearings and bushings, testing lead hardness with the 5mm ball method, and other applications where a precisely controlled high ram thrust is desired.



To use the anvils, screw one into the press ram directly. Remove the hex bushing from the end of the floating punch holder (in the press head). Screw the arbor press anvil directly into the punch holder, replacing the normal bushing.

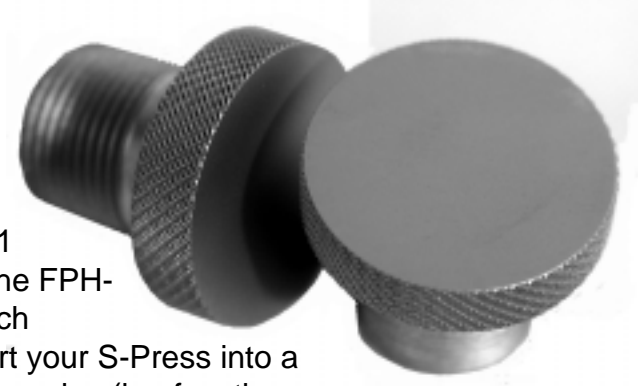
Adjust the punch holder so that the part to be pressed can be fit between the anvils when the ram is raised all the way to the top of the stroke. Use the short stroke (swaging mode) for higher power, and the long stroke with the stop pin removed for greater sensitivity (feel) with less ram thrust. Always raise the ram fully, and adjust the punch holder down, to find the point of maximum power.



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